

AURORA

CROSS BASE

Your Aurora comes with the Spigot **(35)** already inserted in the mast of your umbrella. Once you have properly leveled your base (If adjustable feet used) or have installed the caster wheels and have them in the locked position, you can begin to mount your Spigot **(35)** and then umbrella. (see **FIGURE 1**).

IMPORTANT: Your Cross Base is shipped disassembled.

TOOLS & MATERIALS NEEDED

- **A trusted level (if adjustable feet are chosen)**
- **Eight (8) Concrete Pavers (recommended weight 35 lbs. +) 2” x 16” - Most pavers have a tolerance and may be smaller. The weight is most important. Minimum weight per quadrant 100-110lbs.**
- **Rubber Mallet**

Once you have decided on the location of the Aurora umbrella, make sure you have an area of at least 40” in diameter for the base to rest, then place your assembled Cross Base into position. Locate the four threaded holes on the legs at the crossing point. (This pattern can be identified on the below drawing).

1. Once your Cross Base is fully unpacked, begin to attach the end plates to the cross bars using the supplied hardware.
2. Lay the (A) cross-bar down first (this is the bar with the notched center).
3. Lay the (B) cross-bar across the center of the notch of the (A) cross-bar, and use a rubber mallet if necessary to securely fit full down into the notch.
4. Retrieve and remove the Spigot from the mast of your Aurora umbrella. Place the Spigot over the four hole bolt pattern **(FIGURE 3)** then using the supplied hardware that came with your umbrella, bolt your Spigot down to the Cross Base. This will effectively lock the cross bars together creating a solid footing for your Aurora Cantilever.
5. Now that your Cross Base is full assembled with the Spigot mounted, you can begin to place the 16” x 16” x 2” pavers into the open quadrants. Be sure to use the maximum (if cover is being used See next page) of two pavers per quadrant (8 total).
6. With your Cross Base properly assembled, weighted and the Spigot is secure, you can begin to lift the Aurora onto the Spigot until you hear an audible “click” indicating your umbrella is secure.

NOTE: You can stack a maximum of 12 pavers (3 per quadrant) within your Cross Base to create a heavier footprint. Total minimum (8 pavers) recommended weight should be no less than 280 lbs. If 12 pavers are used, you cannot use the Cross Base Cover **(+C)**.

INCLUDED XB MODULAR BASE SPECIFIC MOUNTING HARDWARE

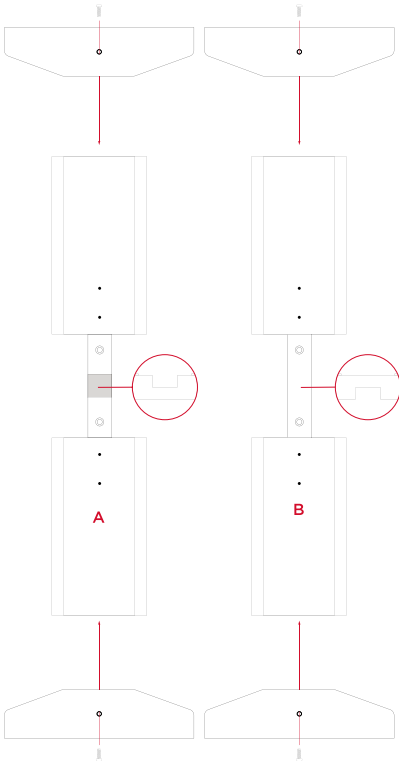
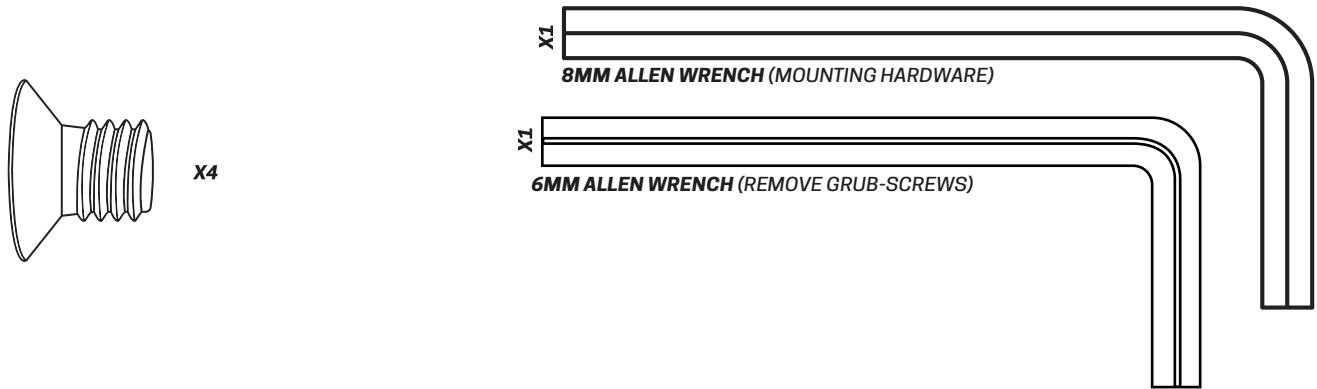


FIGURE 1

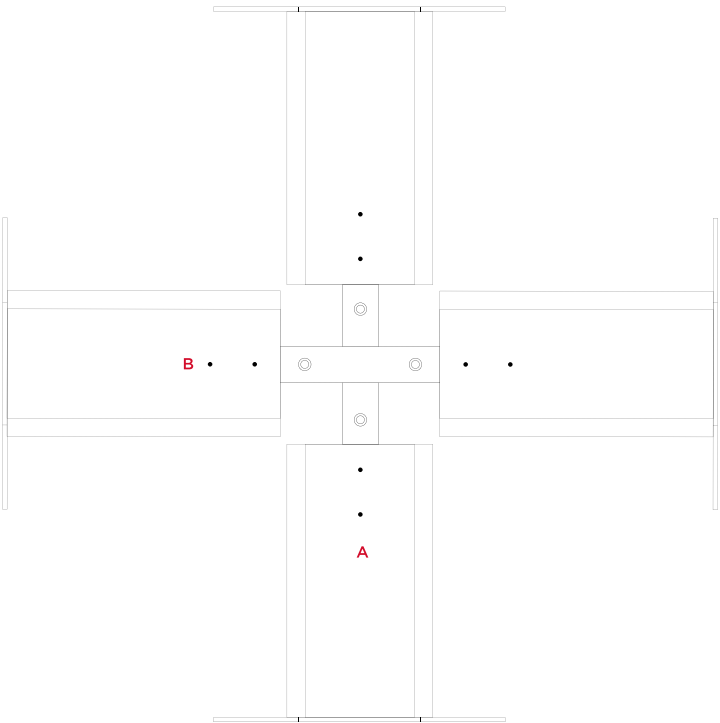


FIGURE 2

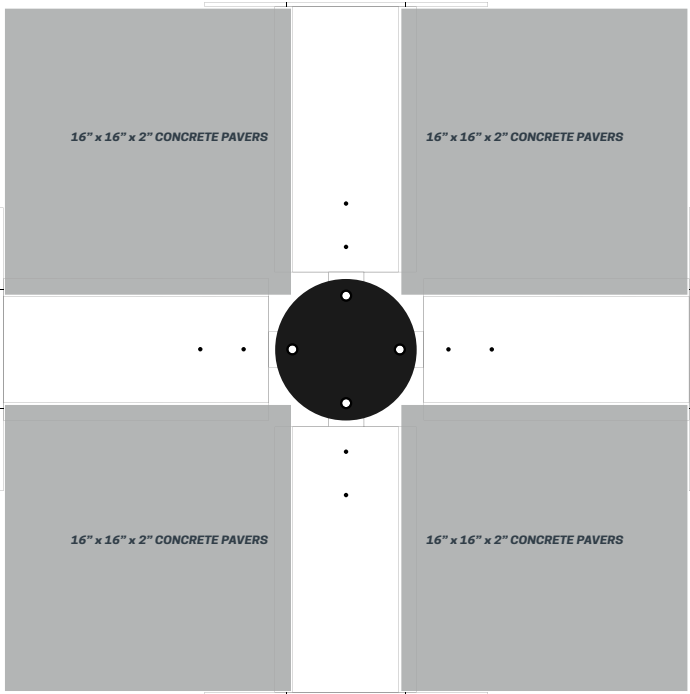


FIGURE 3

AURORA

CROSS BASE COVER (+C)

The Aurora Cross Base Cover ships flat and is easy to assemble. It is specifically designed for the Cross Base with 8 pavers and seamlessly fits over the Cross Base creating a more aesthetically pleasing look.

IMPORTANT: Avoid using a hammer or other hard materials when assembling. Some force may be required to lock pieces into place. We suggest a towel over item and firm pressure or a rubber mallet to assure all tabs are locked in.

Once you have decided on the location of the Aurora umbrella, make sure you have an area of at least 40” in diameter for the base to rest, then place your assembled Cross Base into position. Locate the four threaded holes on the legs at the crossing point. (This pattern can be identified on the below drawing).

1. Clear out a space on the floor or flat surface. Lay Flat Top Panel **(A)** face down. Peel off the red strips from the 3M double-sided tape on the underside of the Flat Top Panel **(FIGURE 1)**.
2. Place the four corner extrusions **(C1-4)** underneath the panel by lining up the guide hole **(FIGURE 1-A)**
3. Pick up a Long Side Panel **(B1-4)** and line up the locking window and hook slot in the corner extrusion **(FIGURE 2)**. When the side panel is in place, you’ll notice the window slotted with the tab from the corner extrusion **(FIGURE 2-A)**.

NOTE: There is a rolled edge on the side panels. Make sure this is facing the top panel and sits flush against the bead of dampening tape. You may need to apply gentle force these panels to lock in place. We suggest using a rubber mallet or a towel and a block of wood or a material in equal hardness.

4. Repeat this process on the remaining three sides. When complete, your cover should look like **(FIGURE 3)**.

NOTE: Before turning over and placing on your Cross Base, be sure to double check the corner extrusions **(C1-4)** and that all locking tabs are still in place and all side panels **(B1-4)** are flush and level against the top panel **(A)**

HARDWARE

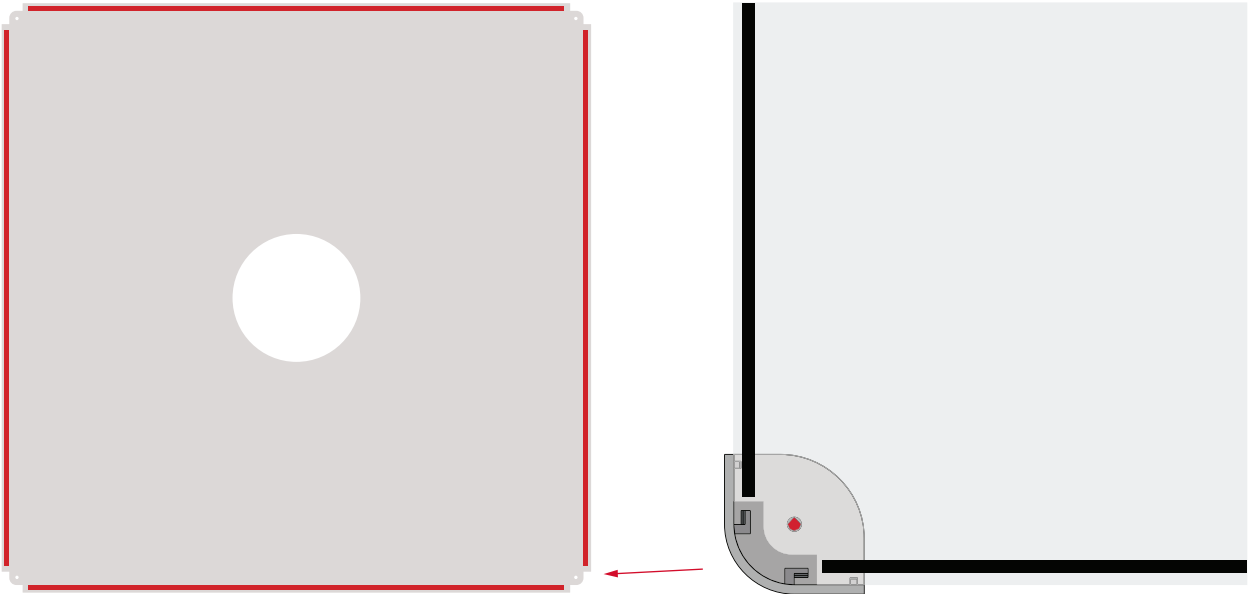
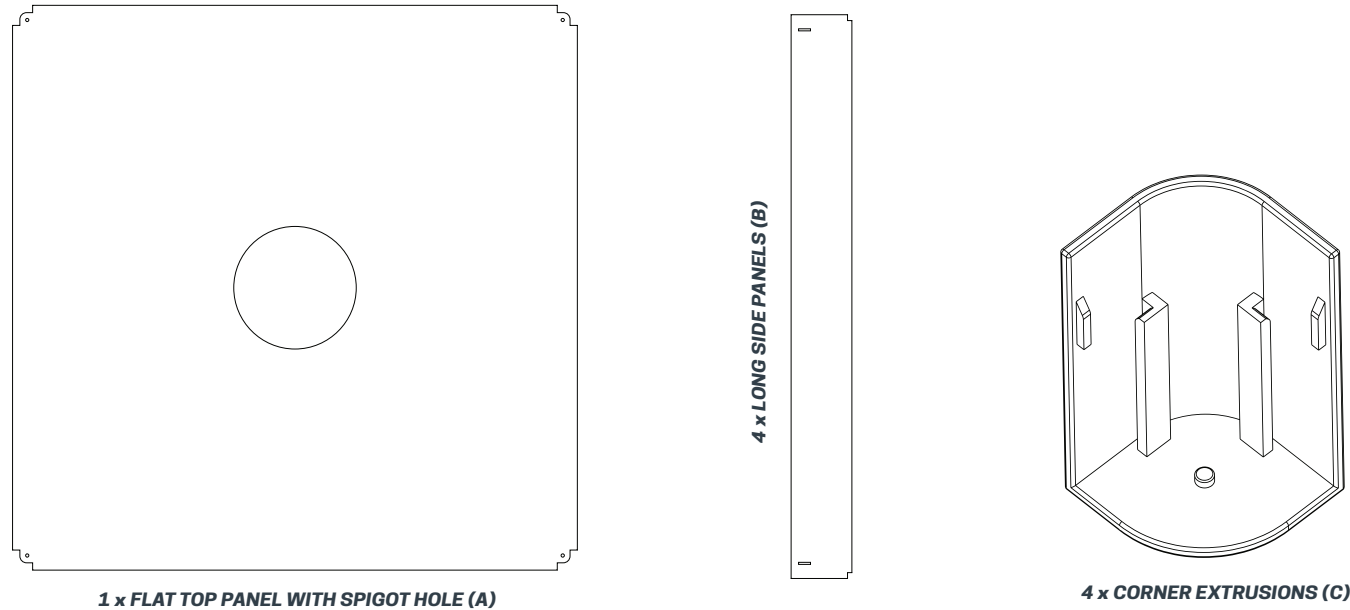


FIGURE 1

FIGURE 1-A



FIGURE 2

FIGURE 2-A

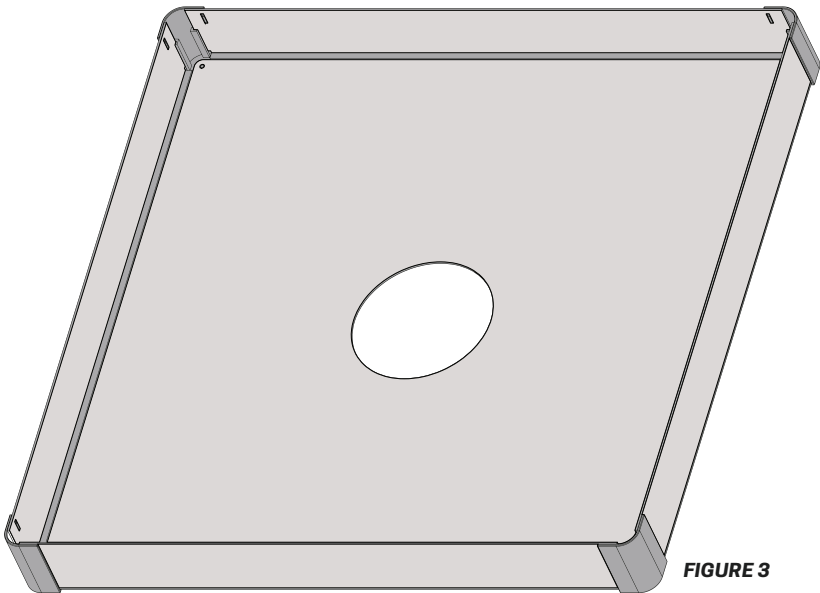


FIGURE 3